

Let our design, engineering and manufacturing experts help invigorate your environment

Boston Group, founded in 1937, offers the very latest in design and manufacturing to turn your projects around quickly from concept to finished solutions.

Integrated Solutions Philosophy

Boston Group designs and manufactures fixtures that bundle a variety of core materials (metal, wood, plastic, power, lighting and technology) into a modular design that allows seamless integration into any environment. Ingenuity Applied!

Cutting edge capabilities

To stay competitive, Boston Group continuously invests in its manufacturing capabilities to provide value driven solutions, quickly and efficiently.

Insight and thoughtfulness

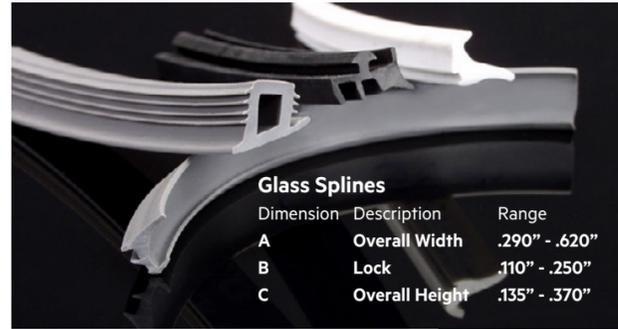
Our people make it all happen. To make a project viable, we formulate cross-functional teams comprising of account managers, designers, purchasers, manufacturing engineers and customers service support.

Experience with energy

The philosophy of Boston Group is to generate true value for our customers. We take time to understand your goals and objectives and apply our extensive experience to create configurable and scalable solutions for your environment.

Challenge us...

At Boston Group, we love a good challenge. We strive to learn and push boundaries, so give us your toughest problem and we'll come up with a solution that meets your needs and budget.



Glass Splines

Dimension	Description	Range
A	Overall Width	.290" - .620"
B	Lock	.110" - .250"
C	Overall Height	.135" - .370"



Glazing Beads

Dimension	Description	Per customer's specifications
A	Overall Height	
B	Overall Width	
C	Thickness	



Hollow Bulbs

A	Base	.095" - .400"
B	Throat	.045" - .125"
C	Height	.290" - .500"
D	Width	.100" - .450"



Sash Stops

Dimension	Description	Per customer's specifications
A	Overall Height	
B	Overall Width	
C	Thickness	



Standard U-Channels

Dimension	Description	Range
A	Base	.080" - 1.060"
B	Penetration	.160" - .600"
C	Rib Width	.040" - .165"
D	Bead Width	.060" - .250"
N	Number of Ribs	0 - 4 (I/O/B)*

4 Hole Hollow U-Channels

Dimension	Description	Range
A	Base	.080" - .260"
B	Penetration	.400" - .500"
C	Rib Width	.160" - .340"
D	Bead Width	.200" - .420"
N	Number of Ribs	0 - 4 (I/O/B)*



Sweeps/Expanders

Dimension	Description	Range
A	Length	.300" - 1.250"
B	Base	.100" - .300"

Ordering information

- Please call 330-744-8100 or FAX 330-744-8080.
- A minimum charge will apply on short production runs.
- Standard products delivery is 10-15 days.
- All prices quoted FOB Youngstown, Ohio.
- Please specify color and packaging requirements.

U.S. Headquarters • Medford, MA
Tel. 781-395-7417 (main) or 800-225-1633 (toll-free)
Fax 781-391-5766 • sales.usa@boston-group.com

European Headquarters (EMEA) • Rotterdam, NL
+31 10 238 1400 • sales.emea@boston-group.com

Great Britain
sales.uk@boston-group.com

France
vente@boston-group.com

Germany
verkauf@boston-group.com

www.boston-group.com

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NOBODY IS IN BETTER SHAPE TO MAKE DOOR AND WINDOW EXTRUSIONS

Better Quality, Performance and Choice



www.boston-group.com



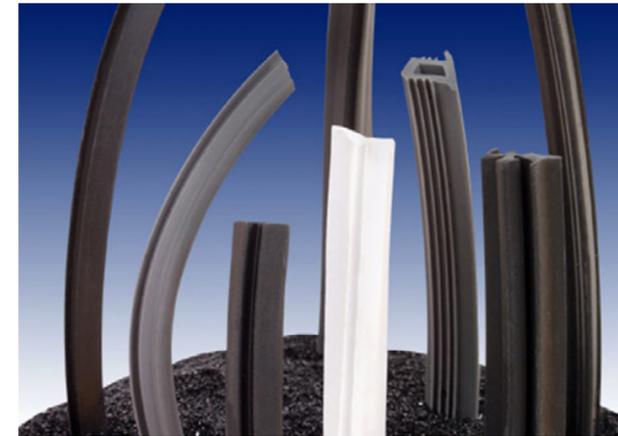
QUALITY, VALUE, AND CHOICE

At Boston Group, we help shape our customer's success by working as partners to understand problems, develop solutions, and deliver Door and Window extrusions that attain a superior standard of excellence in **Quality, Value, and Choice**. Boston Group has the capability to manufacture standard and custom dies utilizing wire EDM and, as a result, we can centralize and control each step of the process ensuring quality, competitive pricing and reduced lead times.

Boston Group's impressive and extensive inventory of Door and Window shapes/profiles allows reliable and rapid response to customer requirements. In addition, our Design Engineers utilize the latest developments in CAD/CAM technology to create designs for a broad range of unique extrusions. When coupled with our innovative spirit and 60 years of extrusion experience, it is clear that nobody is in better shape to make custom extrusions than Boston Group.



Boston Group offers a wide array of extrusions to seal and insulate doors and windows from external elements and for structural support. Our material versatility includes Rigid and Flexible PVC, Santoprene, ABS, TPR and TPE.



We maintain over 10,000 Door and Window die profiles. The availability of this inventory allows for a more rapid response to customer requirements by avoiding time delays in development and reducing the cost of die profiles.

We maintain over 10,000 Door and Window die profiles



Although our standard colors in Door and Window applications are black, almond, dark brown, and white, Boston Group offers a broad range of custom colors. By means of precise spectrophotometer color matching, we can match and produce virtually any color. Custom colors are retained permanently in our color inventory, so color consistency is guaranteed every time.



Boston Group offers a wide array of extrusions for structural support and to seal and insulate doors and windows from external elements.

Our impressive range of extrusion options are produced at the company's state-of-the-art facility in Youngstown, Ohio.

Here are just some of the products we offer:

- Glass Splines
- U-Channels
- Glazing Beads
- Filler Strips
- Sash Stops
- Hollow Bulbs
- Rigid Guides
- Wedge Gaskets
- Sweeps and Expanders
- Dual Extrusion Hollow Bulbs
- Covers/Thresholds
- Thermal Brake

Our reputation ensures superior quality stock and custom products tailored to the specific requirements of our customer – all delivered on time and on budget.

Certification & Compliance

Every product we make adheres to strict third party national safety standards for mechanical, electrical and environmental compliance.



Comprehensive range of extrusion options



U Channels



Hollow bulbs



Glass splines

Everything taken care of... Ingenuity Applied!